



Dart Aerospace Ltd.
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D350-561-143
Job Sheet 182453



Part No: D350-561-143

Job Qty: 2 ea

Part Name: Dual Mirror Installation RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 9/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523 EC
verified by: DD IPP REV:C 12.05.30 PER ECN 12-596 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/13/18	9/13/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 13 2018
105	Packaging	2 pcs	9/13/18	9/13/18	0.00	0.00	Packaging1-3		SEP 13 2018
110	QC	2 pcs	9/13/18	9/13/18	0.00	0.00	QC4		SEP 13 2018
120	Packaging	2 pcs	9/13/18	9/13/18	0.00	0.00	Packaging3-1		SEP 13 2018
125	DC	2 pcs	9/13/18	9/13/18	0.00	0.00	DC		SEP 13 2018
130	QC21-FG	2 Ea	9/13/18	9/13/18	0.00	0.00	QC21		SEP 13 2018

Part Op 120 - Identify and pack for shipping as per PPP D350-561-143 LOCATION: FG010
Descriptions: 125 - Photocopy bluefile and create labels per PPP D350-561-143 CHG004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-561-045	Dual Mirror Accessory	2 Ea (1 ea)	90-Start up Operation	5106630
D350-561-141	Single Mirror Installation RH	2 Ea (1 ea)	90-Start up Operation	5106706

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-561-045	2	0	0
	D350-561-141	2	0	0

Part Specifications



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Plex 8/24/18 12:34 PM Dart.lajeunesse.marie

Container No: S109946



Part: D350-561-143

Job No: 182453

Serial No/Batch: S109946

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH91-20 Issue 2, FAA STC SH856NE 10/10/21, EASA STC

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

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Description: DUAL CARGO MIRROR INSTALLATION, RH (REPLACES -043)

H:\Forms\Engineer\Approved Eng Online\CHGREC revB